

Technical documentation and instruction manual

Lahmeyer-Compactstation®

Type LCS-E.7



SGB Neumark
Ohmstr. 1
08496 Neumark

Content

- 1. Use and technical determinations**
 - Use
 - Construction
 - VDE-stipulations, IEC-standards
- 2. Station housing**
 - Construction
 - Material and surface treatment
 - Connection elements
 - Doors, locking
 - Kind of protection
 - Lifting
 - Grounding
 - Lighting
- 3. LV-switchgear**
 - On-load switchgear
 - Conditions for transformer
- 4. Transformer**
 - Transformer room
 - Installation or exchange of the transformer
- 5. Low voltage distribution**
 - Main switch, on-load switch fuse bar
 - LV HRC fuse inserts
 - Departure bars
 - Indication instruments
 - Socket
 - Instrument board
- 6. Grounding gear**
- 7. Transport, building-up and montage**
 - Excavation, construction pit, sub-base
 - Placing with lifting device, Lifting
 - Connect cables, along MV and LV
- 8. Technical documents**
- 9. Confirmation BGV A3**

Enclosure: danger evaluation

1 Use and technical determinations

The substation **type LCS-E.7** is used as network and customer substation and it is examined by internal light arc IAC AB 20 kA, 1 s. The substation meets the following technical rules:

DIN VDE 1000	General guiding principles responsible to security of technical products
DIN VDE 0101	Heavy current gears with rated voltages over 1 kV
DIN VDE 0105-100	Operation of heavy current plants
EN 60071-1 (VDE 0111 part 1)	Insulation co-ordination - Part 1: Definitions, principles and rules
EN 60071-2 (VDE 0111 part 2)	Insulation co-ordination - Part 2: Application guide
EN 60445 (VDE 0197)	Basic and safety principles for man-machine interface, marking and identification - Identification of equipment terminals and conductor terminations
CENELEC HD 603 S1/A3	Heavy current cables; part 603: Distribution cables of rated voltage U0/U 0,6/1 kV
CENELEC HD 620 S1/A3	Heavy current cables; part 620: Distribution cables with extruded insulation for rated voltages from 3,6/6 (7,2) kV to 20,8/36 (42) kV
DIN VDE 0278-628	Heavy current cables garnitures with rated voltages U up to 30 kV (Um up to 36 kV); part 628: testing process for high current cables garnitures with nominal voltages from 3,6/6 (7,2) kV to 20,8/36 (42) kV
EN 60529 (VDE 0470 part 1)	Degrees of protection provided by enclosures (IP code)
EN 60076-10 (VDE 0532 part 76-10)	Power-transformers; part 10: determination of sound levels
DIN VDE 0660 part 514	low voltage-switch device combinations; protection against electric shock; protection against direct accidental touch of dangerous active parts
EN 62271 part 202	High-voltage switchgear and controlgear - Part 202: High voltage/low voltage prefabricated substation
EN 61230 (VDE 0683 part 100)	Live working - Portable equipment for earthing or earthing and short-circuiting
DIN EN ISO 6988	Metalic and other anorganic covers – testing with sulphur dioxide under general liquid condensation
DIN 4102	Fire behaviour of building materials and building parts
DIN 16913	Plastic moulding powder, reinforced reaction resin moulding powder
BGV A3 (earlier VBG 4)	Accident prevention regulation: electric installations and means of production

The regulations of the water regime law (WHG = „Wasserhaushaltsgesetz“) of the Federal Republic of Germany and the regulation concerning electromagnetic fields; 26. BimSchG (federal immission law) have to be respected.

Installation, initial operation and operation of the substation take place by socialized staff, educated in coping with MV switchgears, transformers, BV distribution, the particular VDE-stipulations and the accident prevention regulations (BGV A3).

2. Station housing

Temperature class = 15 K

The substation, **type LCS-E.7** is, like all Lahmeyer-Compactstations®, a plant ready and unit verified installation. It contains a medium voltage, a transformer and a low voltage room. After connecting the MV and LV cables, the substation is ready for operation.

2.1 The case of the substation, type LCS-E.7, is a sheet-curved construction. The station consists of:

- the foundation with oil sump, oilproof welded, afterwards hot dip galvanized (zinc) and double layer powdered (zinc powder 70 µm, top layer 70 µm), with side parts formed like apron which is the termination toward the earth and to the housing.
- two arbors curved of sheet iron to receive the MV and LV equipment, connected with the foundation.
- simple movable roof, (only one fixing screw at the LV room)
- lidded plug diaphragm (access to the transformer).
- housing including doors and cover panels for the MV and LV room, liftable from the foundation in one unit.

2.2 Material and surface treatment

Material (underground): oil sump: sheet iron 4 mm, hot dip galvanized (zinc) (>750 g/m²) and double layer powder coating (zinc powder 70 µm, top layer 70 µm), to pick up the transformer apron: sheet iron, 2 mm, hot dip galvanized (zinc) (>225 g/m²) double powder coating 100 % without pores (zinc powder, top layer)

Material (overground): sheet iron, 2 mm, strip galvanized (zinc) (> 225 g/m²)

Surface treatment: With IT-based powder coating installation and 5-zones-pretreatment layer thicknesses equal > 70 µm. The used powder varnishes are without heavy metals and non toxic. Zinc and powder varnishes = highest corrosion protection.

Standard color: olive green (RAL 6003 - S)

Remark:
The lodged powder coating can be recoated with liquid varnish into another color by the user if he wants to.
The former corrosion protection remains existing!

2.3 All connecting elements of the housing are rust-proof (rustless steel).

2.4 The doors to the MV and LV rooms are fixed with three hinges each. They have swing arm closures made of metal, planed for the installation of profile cylinders with an angle of closing of 45° or 90°. The profile cylinders are protected by rain protection flaps. Similar swing arm closures are used for the plug diaphragms.
– The cylinders them self dont belong to the delivery volume. –
The door to the MV room has a fourfold locking.
All doors can be constructed optional on the left or on the right side.
This can be adjusted on-site. Opening angle 90° and 130°.

2.5 Kind of protection

MV and LV room	IP 54
Transformer room	IP 43

- 2.6** The substation type LCS-E.7 can - completely equipped – be lifted and forwarded.
The station is liftable at the foundation tub.
(look survey technical documents, lift plan and forwarding plan, too)
- 2.7** All installed parts are electrically conductive interconnected. They will be grounded on a central grounding point at the LV room.
- 2.8** All parts under voltage are covered touch-proof.
- 2.9** In both, the MV and/or the LV room, a lamp can be installed which switches by door contact.

3. LV switchgear

In relation to **DIN-Transformers 12/ 24 kV**, with
max. dimensions L x W x H = 1250 x 900 x 1650 mm,
in hermetic version with isolated ports:

- high performance HV fuse field	for 2 cables	fabrication SGB	12/24 kV
- 8DJ20	2 K + 1TSS	fabrication Siemens	12/24 kV
- FBX	2 K + 1TSS	fabrication AREVA	12/24 kV
- MINEX-C	2 (3) K + 1TSS*	fabrication Driescher	12/24 kV
- G.I.S.E.L.A.	2 K + 1TSS*	fabrication Driescher	12/24 kV

* (24 kV – high performance HV fuse with template of 292 mm)

<u>Short terms:</u>	K	-	„Kabelschalter“ = cable switch
	TSS	-	„Transformator-Schalter, mit Sicherungsfeld“ = transformer switch, with fuse field

4. Transformer room

- 4.1 DIN - transformers in hermetic version with isolated terminals ≤ 630 kVA
DIN - transformers with porcelain distributions,
max. dimensions L x W x H = 1250 x 900 x 1650 mm

They are layed in the foundation sump and fixed there, unscrewed. The transformers will be fasten additionally with belts. The belts remain fixed on the transformer.

- 4.2 Fabricated and verified MV cable bridges of N2XS_Y 35 mm² CU RM / 16 mm² CU RM,
12 / 20 kV, connect the transformer with MV swichtgear.

- 4.3 The LV port takes place dependent on power and very flexible, 3kV- isolated wires,
type NSGAFÖU 185 mm².

4.4 Installation or exchange of the transformer

When installing or exchanging the transformer, one has to be careful that the particular departures towards the MV switchgear and LV distribution are **without voltage and grounded**. The transformer gets lifted out of the substation when exchanging.

Respect the following steps:

- Unfasten the fixation screw of the roof in the upper door frame of the LV closet, push the roof approximately 100 mm towards the LV side and lift it.
- Plug protection panel, above the transformer room, screw off and remove.
- Open plug panel.
- Insert transformer, connect it
Respect the stipulations!
- Fix the upper plug protection.
- Lay the roof on, let it snap into the „fixation shoes“ and screw it at the LV room.
- Insert plug panel and close.

5. Low voltage distribution

5.1.1 Main switch

Automatic circuit breaker	1250 A	
Protection on-load switch disconnecter	1250 A	
LV HRC input fuse on-load switch bar according to DIN 43 623 with:		size 3
<ul style="list-style-type: none"> - reinforced Cu bars and contacts as well as high temperature resistant isolation material at the switch bar - generously dimensioned collection rails - use of Al-oxide-ceramic for the fuse body, linked with a new melt technic 		
for voltages	400 V	
current	910 A	

The bar can be equipped with at maximum:

3 pieces	LV HRC fuse inserts according to DIN 43 620 and VDE 0636 part 22	
	working class	gTr
	nominal current	910 A
	or with Cu disconnecting knife-switch	1000 A

5.1.2 Output bars

LV HRC fuse bars	400/630 A	max. 8 pieces
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5.1.3	Current transformer reconnectable,	1000/600/300/5 A, in L2	1 piece
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5.1.4	Amperemeter bimetallic construction with slider (15 min)		1 piece
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5.1.5	Synchronous plug socket to synchronise, fuses		3 pieces
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5.1.6	Construction current lead-in within the right side wall of the LV room		2 pieces
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Optionally:

- Amperemeter with transducer
- 1 voltmeter with selector switch and fuse
- 1 Schuko-socket, fuse
- 1 lamp, fuse

5.1.7	Indication instrument, fuses and clamp bar are mounted in a instrument board above the LV distribution.	
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5.1.8	The N- and the PE-rail for total grounding of the substation are located on the bottom area of the LV room.	
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5.1.9	The cable bracket is adjusted at the cable connection room.	
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5.2 Construction with LV count

A LV count can be realised when waiving four from eight output bars in total, with exemplified voltmeter and a count closet size 1.

6. Grounding gear

The central grounding rail is located at the LV room. There the grounding strip or the ground rod is attached. Therefore, all housing parts and the foundation are connected to the main earth.

7. Transport, building-up and montage

The LCS-E.7 will be fabricated ready for connection and piece verified.

Base for transport, building-up and montage are technical documents like measurements on a drawing, lifting plan, earth excavation and lading plan.

7.1 Building-up on site.

measurements on drawing no. 0152B43

7.2 When determining the depth of excavation keep the subsequent terrain hight and the to expecting surface water in mind.

Excavation plan no. 0152B44

7.3 The construction pit needs to have a floor able to take load. Rough protuberances are compensated by a horizontal wood float finish sandbed. Among difficult floor conditions a base made of lean concrete or sills is recommandable.

7.4 The placement of the substation at the building pit takes place by suitable lifting devices. The LCS-E.7 can be lifted fully equipped.

Lifting plan drawing no. 0152B45

7.5 To connect the cable follow these steps:

7.5.1 Remove MV-sideways

- front panel of foundation sump
- cover of cable connection rooms of the MV switchgear according to the instruction manual of the switch manufacturer
- the lower arbor (screwed sideways)
- anterior floor part

7.5.2 Remove LV-sideways:

- front panel of foundation sump
- the lower arbor (screwed sideways)

8. Technical documents

- measurement drawing	0152B433
- excavation	0152B442
- lifting plan	0152B453
- lading plan	0152B463

Confirmation

according to §5 par.4 of the accident prevention regulation „Elektrische Anlagen und Betriebsmittel“ (BGV A3) (electrical installations and means of production)

FROM :

Sächsisch – Bayerische Starkstrom-Gerätebau GmbH

Ohmstraße 1

08496 NEUMARK

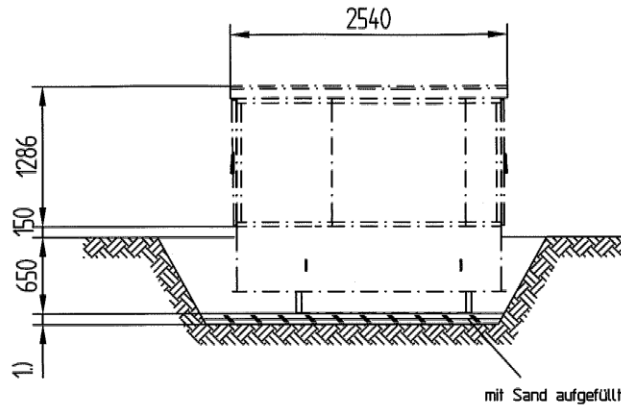
It is confirmed that the electrical installation / the electrical mean of production

compact station type LCS-E.7

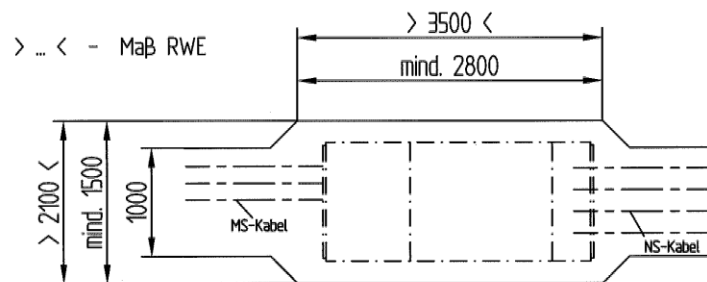
the determination of the accident prevention regulation „Elektrische Anlagen und Betriebsmittel“ BGV A3 (electrical installations and means of production) needs to be supplied.

This confirmation serves only for the purpose that the entrepreneur is without engagement of verifying or letting verify the installation before the first entry into service (look §5 par.1 and 4 of the BGV A3). Civil warranty and liability claims are not settled by this confirmation.






- 1) Dicke der waagerechte Bodenplatte ca. 200 mm
oder
befestigtes, waagerecht abgezogenes Sandbett
je nach Bodenbeschaffenheit
Bodenpressung $\approx 150 \text{ kN/m}_2$



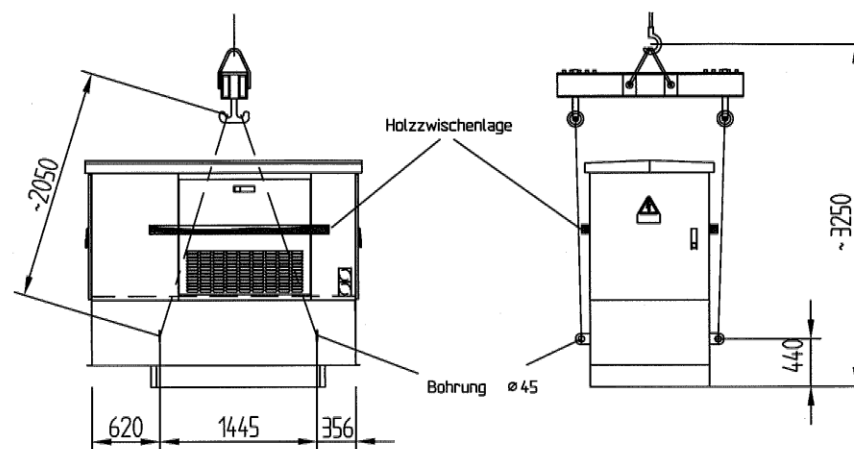
Maß- und Konstruktionsänderungen vorbehalten

Änderung :

	Datum	Name	Kunde:			
	Gezeichnet	15.02.07	Meul			Komm.-Nr.:
	Geprüft					Urheberschutzvermerk
	Normgepr.					nach DIN 34 beachten
	Format	Bodenaushub Compact-Station LCS-E.7			0152B44	2
	A4				Index	
	Maßstab					
	A 791	1 : 50	Ausgabe: 10.04.2008			
Verteiler	TF		TA	19		

Gesamtgewicht 3200 kg


(Richtwert mit Transformator 630 kVA und
Ausrüstung; ohne Anhebetraverse)

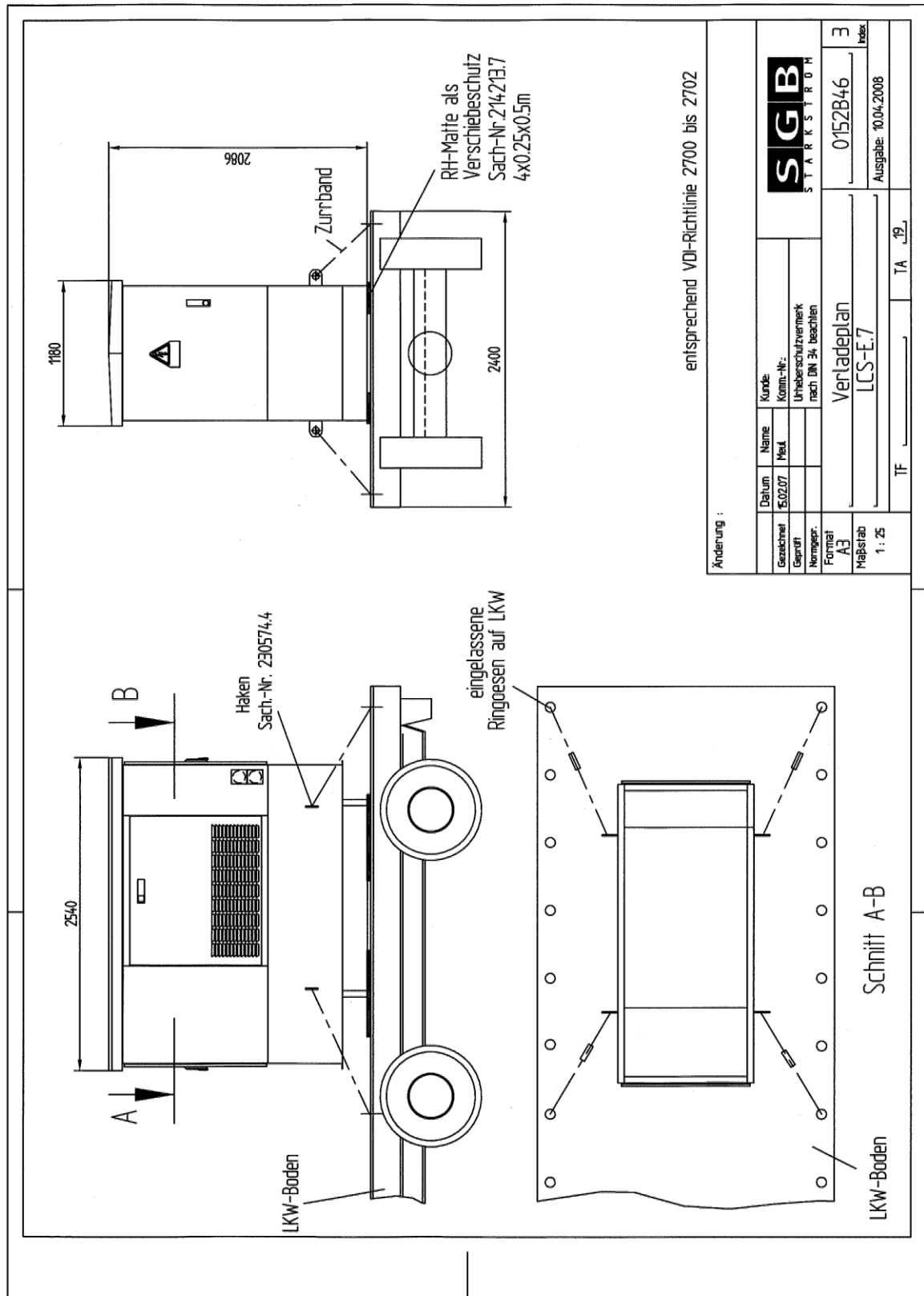


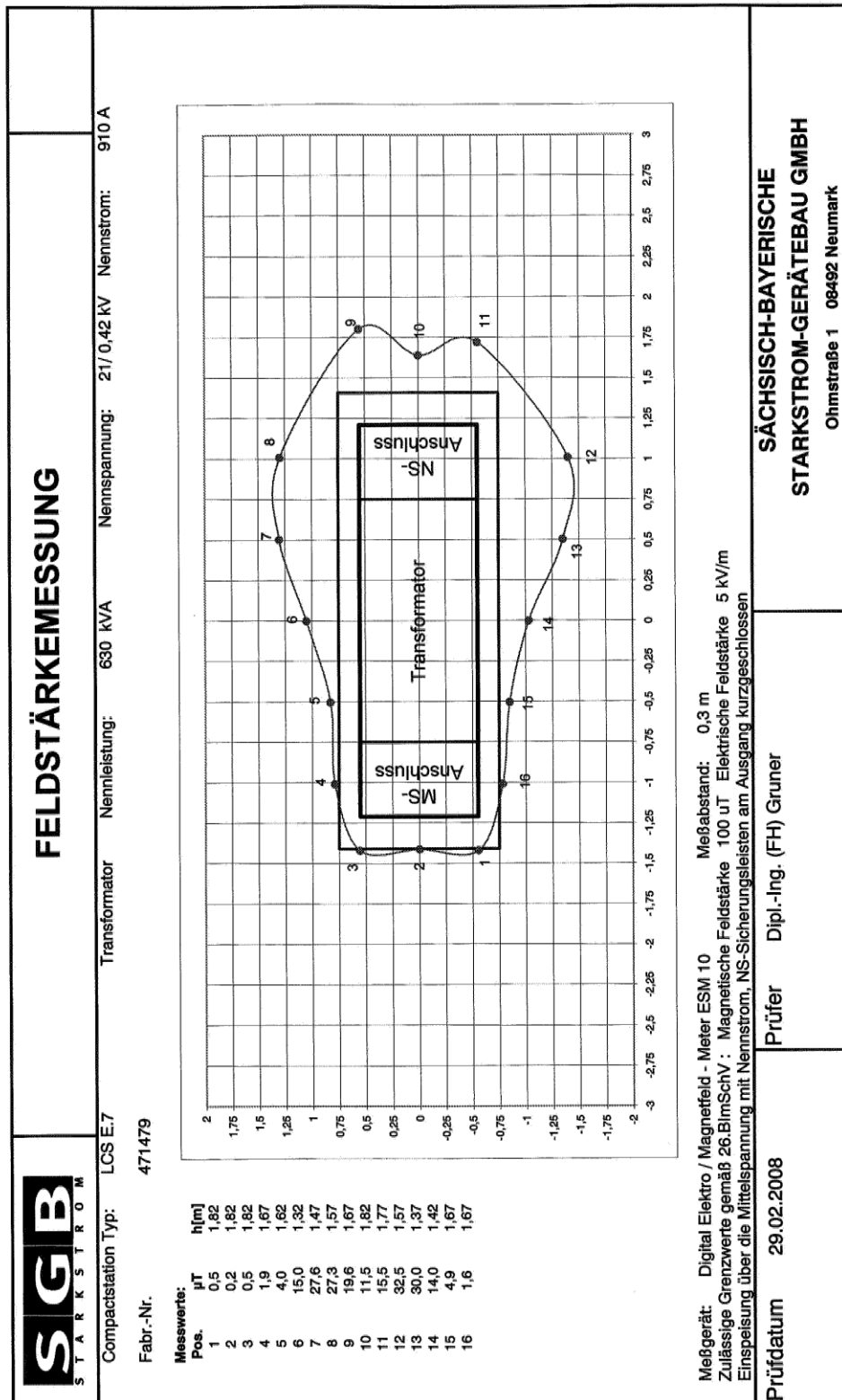
Bänder oder Seile je nach
Schwerpunktlage einstellen!

Maß- und Konstruktionsänderungen vorbehalten

Änderung :

	Datum	Name	Kunde:		
Gezeichnet	15.02.07	Meul	Komm.-Nr.:		
Geprüft			Urheberschutzvermerk		
Normgepr.			nach DIN 34 beachten		
Format A4	Hebeplan Compact-Station LCS-E.7			0152B45	3
Maßstab 1 : 50				Ausgabe: 10.04.2008	Index
TF		TA		19	





16



DAT-P-013/92-03

TESTING LABORATORY MEDIUM VOLTAGE
FRANKFURT AM MAIN

Typprüfbestätigung

Prüf-Nr.: PL08-018

Bericht-Nr.: U4463/071d-0

Inhalt: 3 Blatt

Prüfobjekt: Nicht begehbare fabrikfertige Kompaktstation Typ LCS-E.7
der Fa. SGB Starkstrom GmbH

Typbezeichnung: mit Lasttrennschalteranlage Typ 8DJ20 Schaltung 10 der Fa. Siemens AG

Bemessungs-Spannung:	24 kV	Bemessungs-Strom:	630 A	Bemessungs-Frequenz:	50 Hz
Bemessungs-Stoßstrom:	50 kA	Bemessungs-Kurzzeitstrom:	20 kA	Bemessungs-Kurzschlussdauer:	1 s
Serien-Nr.:	Station: 471-833 und 469-482	Schaltanlage:	CV 767207-000020/001 und CV 765660-000020/001		
Zeichnungs-Nr.:	Station: 0152B43	Schaltanlage:	817-5000.9		

Hersteller: Fa. SGB Starkstrom GmbH und Fa. Siemens AG, PTD M

Auftraggeber: Fa. SGB Starkstrom GmbH und Fa. Siemens AG, PTD M

Prüfdatum: 31. Januar 2008

Angewandte Prüfbestimmungen:

IEC 62271 – 202: 2006-06, clause 6.8	DIN EN 62271-202 (VDE 0671 Teil 202): 2007 – 08, Abschnitt 6.8
IEC 62271 – 200: 2003-11, clause 6.106	DIN EN 62271-200 (VDE 0671 Teil 200): 2004 – 10, Abschnitt 6.106

Durchgeführte Prüfungen:

Typprüfung „Verhalten der nicht begehbaren fabrikfertigen Kompaktstation bei inneren Fehlern“ für
Störlichtbogenqualifikation IAC-AB – 20 kA – 1 s:

1. Zündung des Lichtbogens im Gasraum der Lasttrennschalteranlage mit einem
Stoßstrom $I_p = 51,2$ kA, einem Kurzschlussstrom $I_k = 19,9$ kA und einer Prüfdauer $t_k = 1,03$ s
(entsprechend 20,0 kA – 1,02 s) bei geschlossenen Türen der fabrikfertigen Station für
Störlichtbogenqualifikation IAC-B – 20 kA – 1 s.
2. Zündung des Lichtbogens im Gasraum der Lasttrennschalteranlage mit einem
Stoßstrom $I_p = 51,0$ kA, einem Kurzschlussstrom $I_k = 20,0$ kA und einer Prüfdauer $t_k = 1,03$ s bei
geöffneter MS-Tür der fabrikfertigen Station für Störlichtbogenqualifikation IAC-A – 20 kA – 1 s.

(Fortsetzung auf Blatt 3)

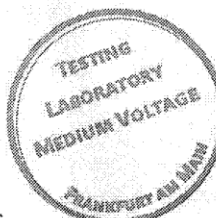
Prüfergebnisse:

Die Beurteilung des Verhaltens der nicht begehbaren fabrikfertigen Kompaktstation bei inneren Fehlern
ist unter Anwendung der Kriterien 1 bis 5 nach den oben aufgeführten Prüfbestimmungen auf Blatt 3
zusammengestellt.

Die detaillierten Prüfergebnisse werden in einem separaten Bericht dokumentiert.

Frankfurt am Main, den 31. Januar 2008

Schuck
Schuck
Leiter des Prüflaboratoriums



S. Graf
S. Graf
Prüfingenieur

Die Prüfergebnisse beziehen sich ausschließlich auf das geprüfte Objekt.

Eine Prüfbestätigung wird unmittelbar nach einer Prüfung ausgegeben. Sie bestätigt, dass die Prüfung durchgeführt wurde und
gilt nur bis zur Herausgabe eines endgültigen Dokumentes mit den detaillierten Ergebnissen.

50FD0410

zkratovna
Zkušebnictví, a. s.

Podnikatelská 547, 190 11 Praha 9, Běchovice, Tschechische Republik

BERICHT
über die Prüfung Nr. 07 - 149

Prüfling : Fabrikfertige Station für MS/NS
Typ : LCS - E.7
Serien-Nr. : 464 667

Bemessungswerte
Bemessungs-Spannung : 12 kV / 24 kV
Max. Bemessungs-Leistung : 630 kVA
Bemessungs-Frequenz : 50 Hz

Hersteller : SGB Sächsisch-Bayerische Starkstrom-Gerätebau GmbH
 Ohmstrasse 1, 08496 Neumark, Deutschland

Durchgeführte Prüfung : „Verhalten bei inneren Fehlern“ für Störlichtbogenqualifikation
 IAC-B – 16 kA – 1 s

Auftraggeber : SGB Sächsisch-Bayerische Starkstrom-Gerätebau GmbH
 Ohmstrasse 1, 08496 Neumark, Deutschland

Datum der Prüfung : 23.11.2007

DIESER BERICHT IST VERTRAULICH UND DARF NUR MIT SCHRIFTLICHER ZUSTIMMUNG DES AUFTRAGGEBERS DER PRÜFSCHICHT AN DRITTE
 ÜBERGEBEN WERDEN.
 OHNE SCHRIFTLICHE ZUSTIMMUNG DES PRÜFLABORATORIUMS ZKRATOVNA DÜRFEN VON DIESEM BERICHT NUR
 VOLLSTÄNDIGE KOPIEN ANGEFERTIGT WERDEN.

Anzahl der ausgegebenen Exemplare: 1
 Praha 9, Běchovice

Exemplar-Nr.: 1

21/07/2008
 Verantwortlicher Prüflingenieur:


 Robert Jech




 Vladimír Mastný
 Leiter des Prüflaboratoriums

